



Application and Requirement for LED Lighting Product Certification Scheme



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LED Lighting Products



Key Considerations for LEDs:

- Performance Testing
 - Light Efficacy
 - Light Distribution
 - CRI and Color Spatial Uniformity
 - Reliability / Life
- Photo-biological Hazard
- Safety Testing
- EMC / FCC



Global Programs for LED Performance



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Area	Mandatory Program	Voluntary Program	
North American	CEC	Ighting facts Indicate the second of the se	
Europe	ErP Directive	Energy Star	
Asian Countries	CNS15630	energy saving trust ENERGY LABEL Reg. No. BENGE LED11-0001 LED Lamp (LED B) RETTER 2 EMSD	



LED Lighting Product Certification Scheme



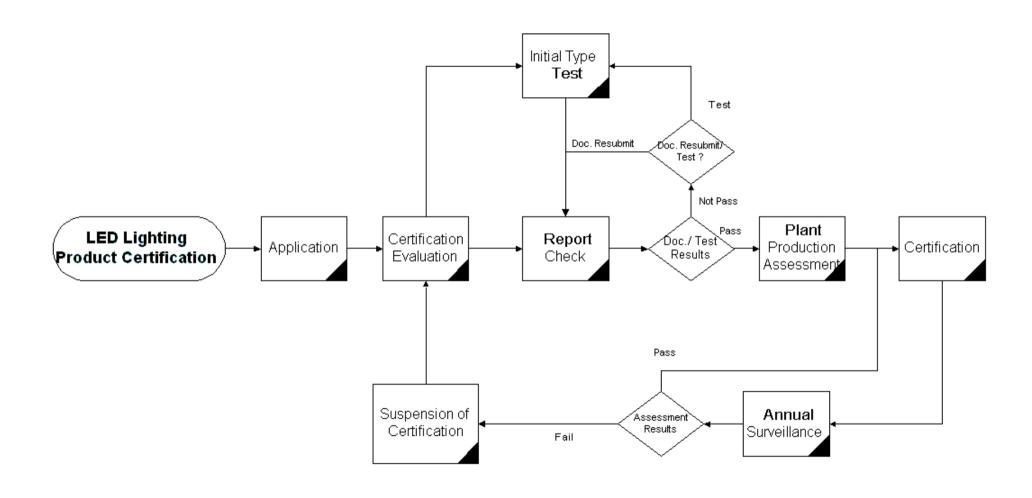
Content



- Flow of Application and Certification
- General Requirements for 3 LED products
- Specific Requirements for
 - Bulkhead Type LED Light Fittings
 - LED Downlight
 - LED Floodlight
- Evaluation Methods of Conformity
 - Initial Type Tests
 - Plant Production Control
 - Surveillance Assessment (Further explaination in next presentation)

Flow of Application and Certification





Flow of Application and Certification



Application:

- Application Form
- Quality Manual and document for assessment
- Nominate a person as representative and formal contact for this program
- Payment

Certification Evaluation:

- Initial Type Test, Report Check: (Annex A)
 - CBTL under IECEE, and/or,
 - HKAS/ MRA Partner accredited lab.
 - ISO/IEC 17025
- Plant Production Assessment
 - Components
 - Production Processes
 - e.g. Doc under ISO 9001 system, production equipment, production on-line testing equipment, etc.
 - Finished products

Manufacturer should be ISO 9001 certified by HKAS or MRA partner

Flow of Application and Certification



Certification:

Certificate will be issued after completion of evaluations followed by certification agreement establishment.

Certificate includes the following information:

- Included name and address of Certification Body, Supplier, Manufacturer;
- Product information: Name, Model No.,
- Conformed Requirements
- Cert. Information: Cert. No., Issues date, Authorized signature, etc.



Requirements For

Bulkhead Type LED Light Fittings LED Downlight LED Floodlight

General LED Lighting Product Requirements



Three Major Areas

- 1. Safety Requirement
 - IEC 60598-1 with particular requirements for specific product
 - IEC 62471 Photobiological Safety
- 2. EMC Requirement
 - CISPR 15 / EN 55015
 - IEC 61000-3-2, IEC 61000-3-3
 - IEC 61547 Surge immunity
- 3. Performance Requirement
 - IES LM-79
 - IES LM-80, TM-21
 - Thermal Test (For LM80 Setup)

Safety Requirements





Photo-biological Hazard / Safety



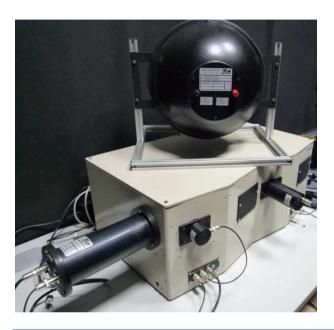


Photo-biological safety

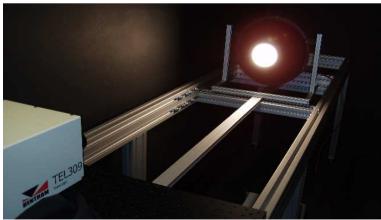
The Spectroradiometer system were introduced, which can measure a light source with spectral range **200-1700nm**. (From UVC to IRB), and can be further expanded to **3000nm**.

With the Spectroradiometer system (**Double Monochromator**), we can perform the LED photobiological safety testing (i.e. **EN 62471**) and Ultra-Violet

radiation measurement according to different requirement (e.g. ErPs directvie)







Performance Requirements



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IESNA LM 79: Approved Method: Electrical and Photometric Measurements of Solid State Lighting

- Minimum Luminous Efficacy
- Minimum Light Output
- Power Factor
- CCT
- CRI
- Duv Tolerance (Color)
- Chromaticity coordinates
- Luminous Intensity Distribution
- Min Center Beam Intensity
- Color Spatial Uniformity
- Electrical Measurements





Performance Requirements



IES LM80: Approved Method: Measuring Lumen Maintenance of LED Light Sources

Focus on LED modules, arrays and devices:

Capable to test for LED component with rated power up to 150W!

- At Least 6000 Hours Lumen Maintenance with data collection at a minimum of every 1000 hours
- 2. Electrical and Thermal Management (55°C, 85°C, and temperature selected by Manufacturer)





Specific Requirements for Bulkhead Type LED Light Fittings



Evaluation Category	Standards / requirements	Initial Assessment
Evaluation Gategory		Type Test/ Evaluation
Safety	IEC 60598-2-1 associated with IEC 60598-1	Yes ¹
Performance	IES LM-79 Photometric measurement	Yes ²
Supplementary requirements	See Note 4	Yes ³

Specific Requirements for Bulkhead Type LED Light Fittings



Performance shall be complied with:

- a) Color rendering index (CRI): not less than 75;
- b) Correlated color temperature (CCT): 4,000K (nominal) [3,985K (target) +/-275K tolerance];
- c) Chromaticity of LEDs: variation within 0.007 on the CIE1976 (u', v') diagram.

Supplementary Requirements:

- a) Light diffuser test:
 - i. <u>Impact test: 6.5Nm, at 25degC, without visible damage;</u> and
 - ii. Glow wire test: 850degC.
- b) Verification of circuit design and configuration of the LEDs:
 - i. Single LED fails open or short circuit, a minimum of 80% of the remaining LEDs shall maintain operation. and
 - ii. assess circuit/connection diagram as per above requirement
- c) Determine lumen, efficiency, PF and harmonic for product with integrated/ separate dimmer v.s. the quoted values at each dimming setting.
- d) The light fittings comply with the following performance requirements:
 - i. Luminance efficacy: Minimum 70lumen/watt at 100% full lumen output;
 - ii. Overall operating power factor of the luminaries ≥ 0.85;
 - Total Harmonic Distortion (THD): Maximum 15%.

Specific Requirements for LED Downlight



Evaluation Category	Performance Standard /	Initial Assessment
Evaluation Gategory	requirements	Type Test/ Evaluation
Safety	 IEC 60598-2-1 associated with IEC 60598-1 for surface mounted application IEC 60598-2-2 associated with IEC 60598-1 for recessed mounted application 	Yes ¹
Performance	IES LM-79 Photometric measurement	Yes ²
Supplementary requirements	See Note 4	Yes ³

Specific Requirements for LED Downlight



Performance shall be complied with:

- a) Color rendering index (CRI): not less than 80;
- b) Correlated color temperature (CCT): 2,700K, 3,000K, 3,500K, 4,000K or 5,000K [7-step chromaticity quadrangles];
- c) Chromaticity of LEDs: variation within 0.007 on the CIE1976 (u', v') diagram;
- d) Min. 345 lu for aperture <=4.5inches or 575 lu for aperture >4.5inches. (Min 75% of total lumens in 0-60deg zone).

Supplementary Requirements:

- a) Determine lumen, efficiency, PF and harmonic for product with integrated/ separate dimmer v.s. the quoted values at each dimming setting.
- b) The light fittings comply with the following performance requirements:
 - i. Luminance efficacy: Minimum 60 lumen/watt at 100% full lumen output;
 - ii. Power Factor ≥ 0.85;
 - iii. Total Harmonic Distortion (THD): Maximum 15%.

Specific Requirements for LED Floodlight



Evaluation Category	Performance Standard / requirements	Initial Assessment
Evaluation Gategory		Type Test/ Evaluation
Safety	IEC 60598-2-5 associated with IEC 60598-1	Yes ¹
Performance	IES LM-79 Photometric	Yes ²
Supplementary requirements	See Note 4	Yes ³

Specific Requirements for LED Floodlight



Performance shall be complied with:

- a) Color rendering index (CRI): not less than 75;
- b) Chromaticity of LEDs: variation within 0.007 on the CIE1976 (u', v') diagram.

Supplementary Requirements:

- a) Verification of circuit design and configuration of the LEDs:
 - Single LED fails open or short circuit, a minimum of 80% of the remaining LEDs shall maintain operation, and
 - ii. assess circuit/connection diagram as per above requirement
- b) The light fittings comply with the following performance requirements:
 - i. Luminance efficacy: Minimum 70 lumen/watt at 100% full lumen output;
 - Power Factor ≥ 0.85;
 - iii. Total Harmonic Distortion (THD): Maximum 15%.

Local Support



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Qualified LED lighting products:

- Testing;
- Certification;
- Surveillance

This requires

- Certification Bodies
- Accredited Laboratories
- Long history with excelled experiences











Contact



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