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Application/ Requirements for LED Lighting Products Certification Scheme



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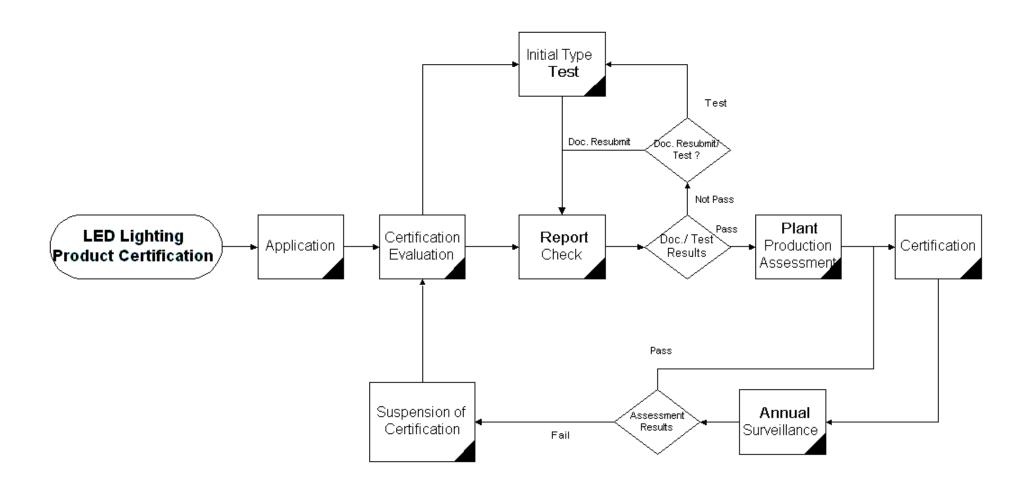
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Flow of Application and Certification





Flow of Application and Certification



Application:

- Application Form
- Quality Manual and document for assessment
- Nominate a person as representative and formal contact for this program
- Payment

Certification Evaluation:

- Initial Type Test, Report Check: (Annex A)
 - CBTL under IECEE, and/or,
 - HKAS/ MRA Partner accredited lab.
 - ISO/IEC 17025
- Plant Production Assessment
 - Components
 - Production Processes

e.g. Doc under ISO 9001 system, production equipment, production on-line testing equipment, etc.

Finished products

Manufacturer should be ISO 9001 certified by HKAS or MRA partner

Flow of Application and Certification



Certification:

Certificate will be issued after completion of evaluations followed by certification agreement establishment.

Certificate will include following information:

- Included name and address of Certification Body, Supplier, Manufacturer;
- Product information: Name, Model No.,
- Conformed Requirements
- Cert. Information: Cert. No., Issues date, Authorized signature, etc.



Requirements

For

Bulkhead Type LED Light Fittings

LED Downlight

LED Floodlight

General LED Lighting Product Requirements



Three Major Areas

1. Safety Requirement

- IEC 60598-1 with particular requirements for specific product
- IEC 62471 Photobiological Safety

2. EMC Requirement

- CISPR 15 / EN 55015
- IEC 61000-3-2, IEC 61000-3-3
- IEC 61547 Surge immunity

3. Performance Requirement

- IES LM-79
- IES LM-80, TM-21
- Thermal Test (For LM80 Setup)

Safety Requirements



End Product Safety

60598-1 60598-2-1, 2, 5

Component Safety

61347-1 61347-2-13 62031

Performance

62471 62471-2

Photo-biological hazard/safety



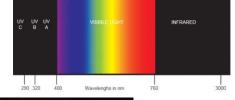


Photo-biological safety

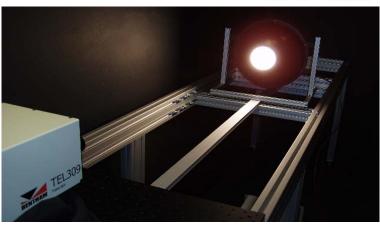
The Spectroradiometer system were introduced, which can measure a light source with spectral range **200-1700nm**. (From UVC to IRB), and can be further expanded to **3000nm**.

With the Spectroradiometer system (**Double Monochromator**), we can perform the LED photobiological safety testing (i.e. **EN 62471**) and Ultra-Violet

radiation measurement according to different requirement (e.g. ErPs directvie)







Performance Requirements



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IESNA LM 79: Approved Method: Electrical and Photometric Measurements of Solid State Lighting

- Minimum Luminous Efficacy
- Minimum Light Output
- Power Factor
- CCT
- CRI
- Duv Tolerance (Color)
- Chromaticity coordinates
- Luminous Intensity Distribution
- Min Center Beam Intensity
- Color Spatial Uniformity
- Electrical Measurements





Performance Requirements



IES LM80: Approved Method: Measuring Lumen Maintenance of LED Light Sources

Focus on LED modules, arrays and devices:

Capable to test for LED component with rated power up to 150W!

- 1. At Least 6000 Hours Lumen Maintenance with data collection at a minimum of every 1000 hours
- 2. Electrical and Thermal Management (55°C, 85 °C, and temperature selected by Manufacturer)





Specific Requirements for Bulkhead Type LED Light Fittings



Evaluation Category	Standards / requirements	Initial Assessment
		Type Test/ Evaluation
Safety	IEC 60598-2-1 associated with IEC 60598-1	Yes ¹
Performance	IES LM-79 Photometric measurement	Yes ²
Supplementary requirements	See Note 4	Yes ³

Specific Requirements for Bulkhead Type LED Light Fittings



Performance shall be complied with:

- (a) Color rendering index (CRI): not less than 75;
- (b) Correlated color temperature (CCT): 4,000K (nominal) [3,985K (target) +/-275K tolerance];
- (c) Chromaticity of LEDs: variation within 0.007 on the CIE1976 (u', v') diagram.

Supplementary Requirements:

- (a) Light diffuser test:
 - i) Impact test: 6.5Nm, at 25degC, without visible damage; and
 - ii) Glow wire test: 850degC.
- (b) Verification of circuit design and configuration of the LEDs:
 - i) Single LED fails open or short circuit, a <u>minimum of 80%</u> of the remaining LEDs shall maintain operation, and
 - For unit less than 5 LEDs, others LEDs are required to be lighted.
 - ii) Assess circuit/connection diagram as per above requirement
- (c) <u>Determine lumen</u>, <u>efficiency</u>, <u>PF and harmonic distortion for product with integrated/ separate dimmer v.s. the quoted values at <u>each dimming setting</u>.</u>
- (d) The light fittings comply with the following performance requirements:
 - i) Luminance efficacy: Minimum 70lumen/watt at 100% full lumen output;
 - ii) Overall operating power factor of the luminaries ≥ 0.85;
 - iii) Total Harmonic Distortion (THD): Maximum 15%.

Specific Requirements for LED Downlight



Evaluation Category	Performance Standard / requirements	Initial Assessment
		Type Test/ Evaluation
Safety	 IEC 60598-2-1 associated with IEC 60598-1 for surface mounted application IEC 60598-2-2 associated with IEC 60598-1 for recessed mounted application 	Yes¹
Performance	IES LM-79 Photometric measurement	Yes ²
Supplementary requirements	See Note 4	Yes ³

Specific Requirements for LED Downlight



Performance shall be complied with:

- (a) Color rendering index (CRI): not less than 80;
- (b) Correlated color temperature (CCT): 2,700K, 3,000K, 3,500K, 4,000K or 5,000K [7-step chromaticity quadrangles];
- (c) Chromaticity of LEDs: variation within 0.007 on the CIE1976 (u', v') diagram;
- (d) Min. 345 lu for aperture <=4.5inches or 575 lu for aperture >4.5inches. (Min 75% of total lumens in 0-60deg zone).

Supplementary Requirements:

- (a) <u>Determine lumen</u>, <u>efficiency</u>, <u>PF</u> and <u>harmonic distortion for product with integrated/ separate dimmer v.s. the quoted values <u>at each dimming setting</u>.</u>
- (b) The light fittings comply with the following performance requirements:
 - i) Luminance efficacy: Minimum 60 lumen/watt at 100% full lumen output;
 - ii) Power Factor ≥ 0.85;
 - iii) Total Harmonic Distortion (THD): Maximum 15%.

Specific Requirements for LED Floodlight



Evaluation Category	Performance Standard / requirements	Initial Assessment
		Type Test/ Evaluation
Safety	IEC 60598-2-5 associated with IEC 60598-1	Yes ¹
Performance	IES LM-79 Photometric	Yes ²
Supplementary requirements	See Note 4	Yes ³

Specific Requirements for LED Floodlight



Performance shall be complied with:

- (a) Color rendering index (CRI): not less than 75;
- (c) Chromaticity of LEDs: variation within 0.007 on the CIE1976 (u', v') diagram.

Supplementary Requirements:

- (a) Verification of circuit design and configuration of the LEDs:
 - i) Single LED fails open or short circuit, a <u>minimum of 80%</u> of the remaining LEDs shall maintain operation, and
 - For unit less than 5 LEDs, others LEDs are required to be lighted.
 - ii) Assess circuit/connection diagram as per above requirement
- (b) The light fittings comply with the following performance requirements:
 - i) Luminance efficacy: Minimum 70 lumen/watt at 100% full lumen output;
 - ii) Power Factor ≥ 0.85;
 - iii) Total Harmonic Distortion (THD): Maximum 15%.

Local Support



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Qualified LED lighting products:

- Testing;
- Certification;
- Surveillance

This requires

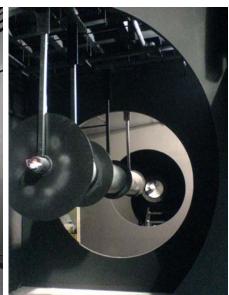
- Certification Bodies
- Accredited Laboratories
- Long history with excelled experiences











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